

Work Order ID 108029***108029***

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Item ID: D412-709-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Escape Panel Modification Clear Fits LH or RH

Start Date: 10/07/13 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 10/07/13 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-709-011								
	Location: <u>SHIP</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

4/2 8 14-08-11MLJ 14-08-11MLJ 14-08-11

Picklist Print

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Work Order ID: 108029

108029

Parent Item: D412-709-011

D412-709-011

Parent Item Name: Escape Panel Modification Clear Fits LH or RH

Start Date: 10/07/13

Required Date: 10/07/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM
IPP rev C removed sub-components 07.11.12 EC
10.05.20 added D3561-1 DD verf:EC IPP Rev:D

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN6-20A	DAS 38 9-89	Purchased	No			110	Each	60.0000	3	12		DAS 33 9-89	DAS 31 9-89
AN6-20A BOLT 3x ** 5x 126105 7x 127044													

Location	Loc Qty	Loc Code
ST334	60	
M126105	5	
M127044	30	
M128936	25	

D3118-3	DAS 38 9-89	Manufactured	No			110	Each	8.0000	1	4		DAS 33 9-89	DAS 31 9-89
D3118-3 Sign-Assembly 1x **													

Location	Loc Qty	Loc Code
ST018	8	
100588	8	

D3224-1	DAS 38 9-89	Manufactured	No			110	Each	3.0000	1	4		DAS 33 9-89	DAS 31 9-89
D3224-1 Frame 1x ** 100588 1x B/20 203													

Location	Loc Qty	Loc Code
ST436	3	
100589	3	

D3239-1	DAS 38 9-89	Manufactured	No			110	Each	5.0000	2	8		DAS 33 9-89	DAS 31 9-89
D3239-1 Cover 2x ** 3x 100589 3x 120158													

Location	Loc Qty	Loc Code
ST031	5	
100590	5	

5x 100590

DAS
31
9-89

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Work Order ID: 108029

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Parent Item: D412-709-011

D412-709-011

Parent Item Name: Escape Panel Modification Clear Fits LH or RH

Start Date: 10/07/13

Required Date: 10/07/13

Start Qty: 4.00

Required Qty: 4.00

D412-709-013

Manufactured No

110 Each

0.0000

4

D412-709-013

DAS

38

Escape Panel Push-Out Window Clear Fits LH or RH

9-89

MS21042L3

Purchased No

110 Each

4,466.000

8

MS21042L3

Nut

DAS

38

9-89

2x

Location

Loc Qty

Loc Code

ST307

4466

123900

955

M126333

2

M127410

11

M127831

41

M128401

42

M128754

3415

MS21042L6

Purchased No

110 Each

489.0000

12

MS21042L6

Nut

DAS

38

9-89

3x

Location

Loc Qty

Loc Code

ST307

489

m127831

23

m128635

3

m129499

263

m129909

200

MS35207-262

Purchased No

110 Each

129.0000

8

MS35207-262

Screw

DAS

38

9-89

2x

Location

Loc Qty

Loc Code

ST282

129

115016

29

121014

100

**

**

**

**

DAS

33

9-89

DAS

31

9-89

DAS

33

9-89

DAS

31

9-89

DAS

33

9-89

DAS

31

9-89

116774

128754

129499

115016

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Work Order ID: 108029

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Parent Item: D412-709-011

D412-709-011

Parent Item Name: Escape Panel Modification Clear Fits LH or RH

Start Date: 10/07/13

Required Date: 10/07/13

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0332J

Purchased

No

110

Each

2,605.000

2

8

NAS1149D0332J

DAS

38

9-89

Washer

2x

Location

Loc Qty

Loc Code

CA

41

m129682

41

ST276

2564

m125807

4

m128606

161

m128612

2199

m129624

200

**

DAS

33

9-89

DAS
31
9-89

128612

NAS1149D0616J

Purchased

No

110

Each

394.0000

5

20

NAS1149D0616J

DAS

38

9-89

WASHER

5x

Location

Loc Qty

Loc Code

ST276

394

122815

394

**

DAS

33

9-89

DAS
31
9-89

122815

NAS1149D0663J

Purchased

No

110

Each

1,742.000

5

20

NAS1149D0663J

DAS

38

9-89

Washer

5x

Location

Loc Qty

Loc Code

ST276

1742

123265

4

M126284

3

M126334

699

M127813

35

M127916

12

M128818

389

M129913

600

**

DAS

33

9-89

14-08-01

DAS
31
9-89

128818

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW

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Revision: C

Date: 06.11.27

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Item ID: D412-709-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Escape Panel Modification Clear Fits LH or RH

Stop *NS2*

Start Date: 10/07/13 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 10/07/13 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-709	Rev C

JB

100 Document Control 0.00

100 DOCUMENT CONTROL

DC Memo 0.00

Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPPD412-709-011 CHG001

Wm 08/05/14

110 Pick Kit 0.00

110 Memo 0.00

Packaging

Packaging

120 QC4- 100% Inspect kits for completeness 0.00

120 Memo 0.00

Quality Control